

Garant**Indexable insert for turning VBMT 110302, for finish machining, Grade: HB7415-1****Order data**

Order number	261142 HB7415-1
GTIN	4062406749705
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
ISO code indexable insert	VBMT 110302
Chip breaker	TIS
Grade	HB7415-1
Tool material	Carbide
Main application	S
Cutting speed v_c main application	50 - 110 m/min

Feed f	0.05 - 0.3 mm/rev.
Secondary application	M
Corner radius	0.2 mm
Type of product	Indexable insert for turning